

- 1. Assemble the Rail Halves. Be sure to include Cushion Pad between the halves.
- 2. Note: Gutter widths on the Chevy GMT-600/GMC Savana vans are narrower. If installing this rack on one of these vans, 3-1/2" will need to be cut off of each crossmember.
- 3. On a Crossmember, attach the Air Foil. Center the Air Foil on the Crossmember, mark each hole location, drill the marks with a 1/16" drill bit, then fasten.

NOTE: If using a drill driver, it is unnecessary to drill the holes for the self-drilling screws.

CAUTION

To keep debris out of your eyes when drilling, wear protective eyewear.

- forward.
- 5. Slide the other rail assembly onto the Crossmembers with the Crossmembers fully into the
- 6. Assemble the Front and Rear Stands. Loosely fasten the Front and Rear Mounting Stands to the side rail assemblies, as the Stands will have to be adjusted on the vehicle.
- 7. If installing the rack on a Ford Econoline or a GMT-600/GMC Savana van, (see Figure 2 Inset) the Center Stand will be bolted to the Center Stand Adjusting Plate through the bottom holes [B], to compensate for the upward bow in the center of the gutter. Secure. If installing the rack on Chrysler or older Ford or GM vans, the top holes [A] will be used. Attach the center stand assembly to the rails.
- 8. Cut Cushion Strip into 8" lengths and press onto the underside of the six Stands where the Stand will rest in the gutter.



Ladders must be secured per ANSI standard A142.2-1990 paragraph 8.4.4. Ladder damage will occur from road shock and vehicle vibration if the ladder is not properly secured to the ladder rack. Bouncing and side to side motion of a improperly secured ladder will cause wear and weaken the ladder. Using a damaged ladder could lead to a structural collapse and could result in a serious injury or death.





Stand and Clamp if dimension mea-

sured is greater than 5/8"